

# Specification of Thermoelectric Module

## TEC1-12702

### Description

The 127 couples, 40 mm × 40 mm size module is a single stage module which is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 70 °C, designed for superior cooling and heating up to 100 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

### Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

### Application

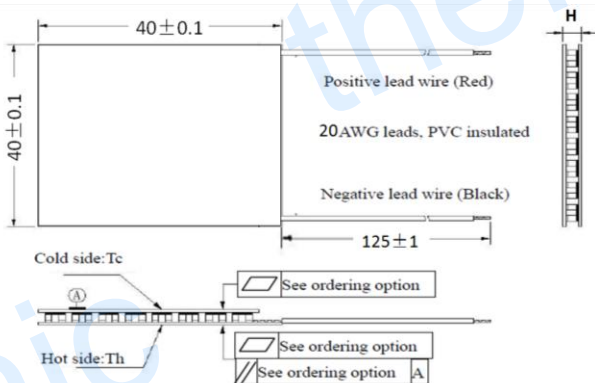
- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

### Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	16	16.6	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (amps)	3.1	3.1	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	32.3	36.5	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (ohms)	4.05	4.45	The module resistance is tested under AC
Tolerance (%)	10%		For thermal and electricity parameters

### Geometric Characteristics Dimensions in millimeters

### Manufacturing Options



#### A. Solder:

1. T100: BiSn (T<sub>melt</sub>=138°C)
2. T200: CuSn (T<sub>melt</sub> = 227 °C)

#### C. Ceramics:

1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)
2. Aluminum Nitride (AlN)

#### B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant
4. Customer specify sealing

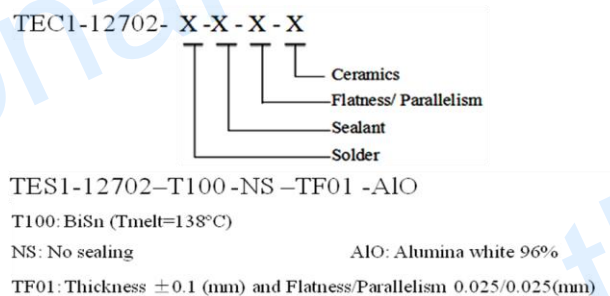
#### D. Ceramics Surface Options:

1. Blank ceramics (not metallized)
2. Metallized (Au plating)

### Ordering Option

### Naming for the Module

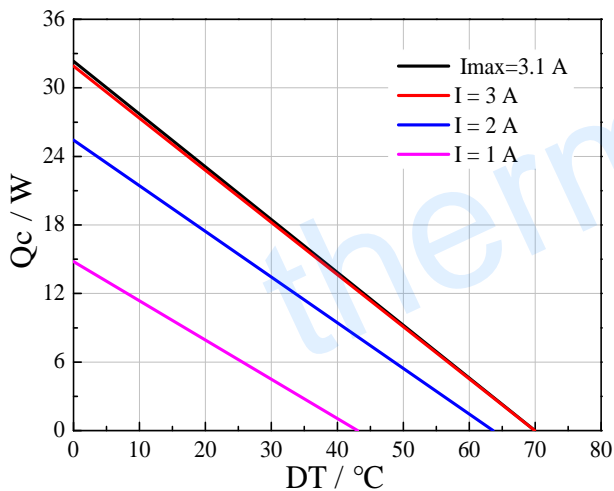
Suffix	Thickness (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:5.2±0.1	0:0.035/0.035	125±1/Specify
TF	1:5.2±0.05	1:0.025/0.025	125±1/Specify
TF	2:5.2±0.025	2:0.015/0.015	125±1/Specify
Eg. TF01: Thickness 5.2 ± 0.1 (mm) and Flatness 0.025/0.025(mm)			



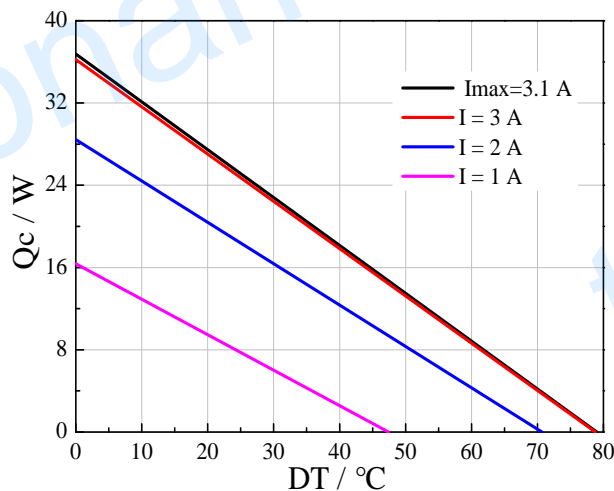
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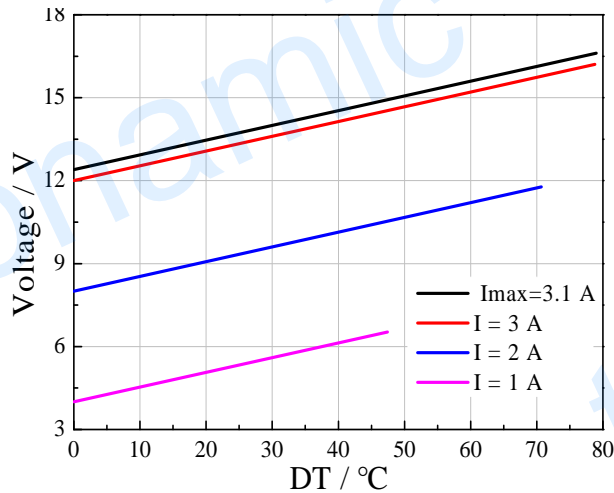
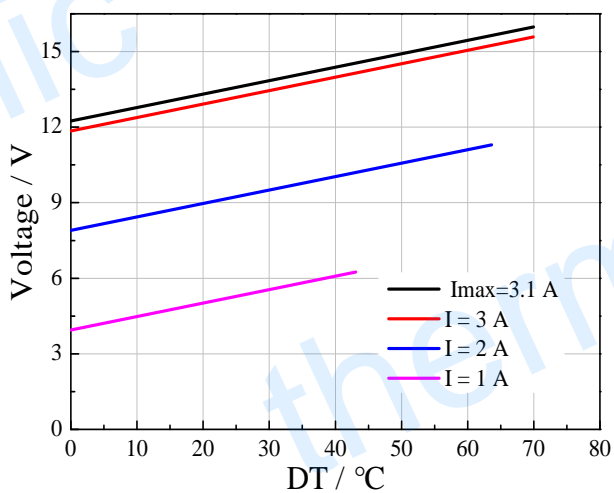
### Performance Curves at Th=27 °C



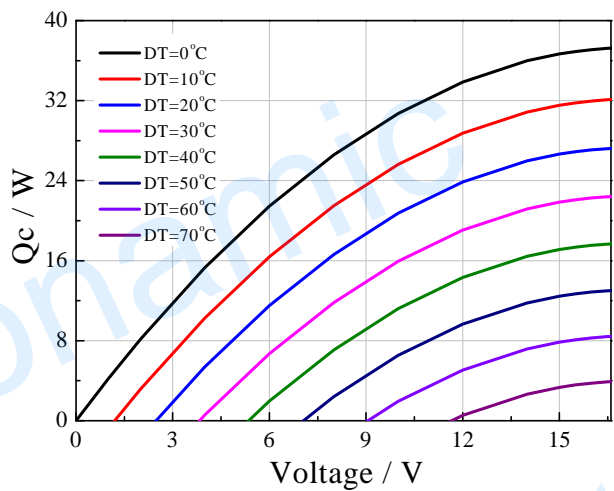
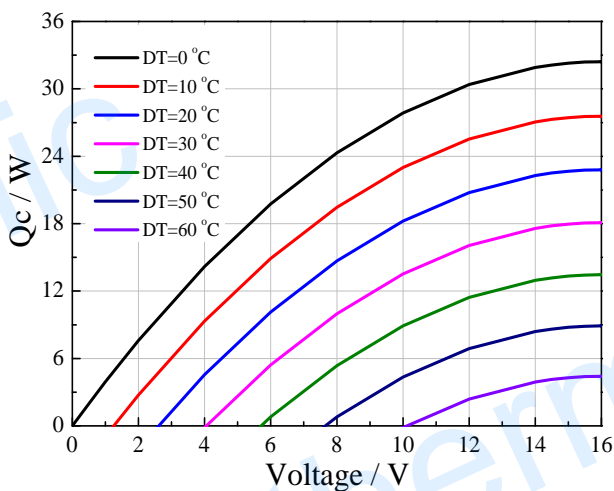
### Performance Curves at Th=50 °C



Standard Performance Graph  $Q_c = f(DT)$



Standard Performance Graph  $V = f(\Delta T)$



Standard Performance Graph  $Q_c = f(V)$

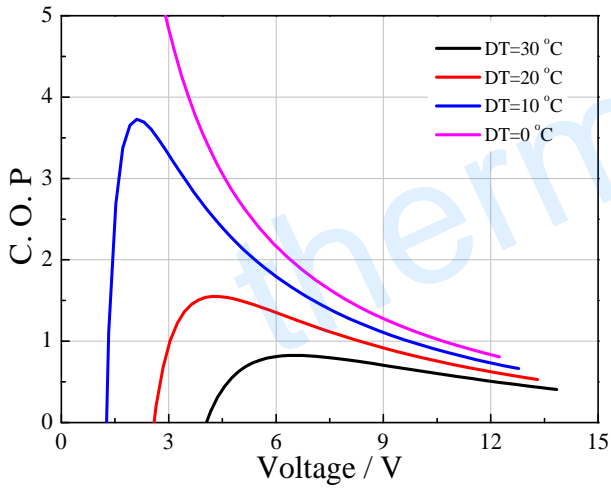
Creative technology with fine manufacturing processes provides you the reliable and quality products

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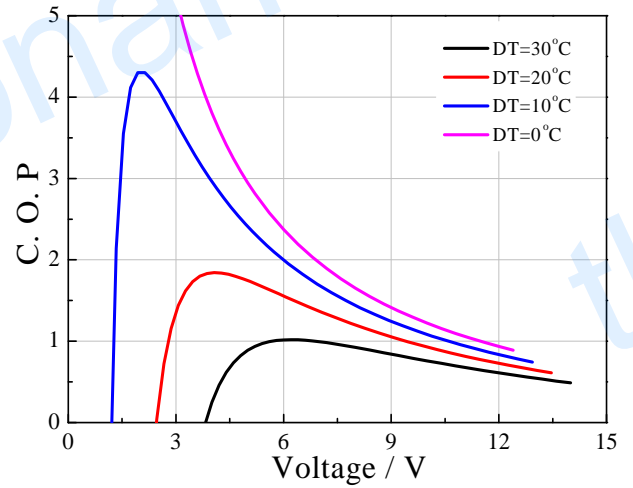
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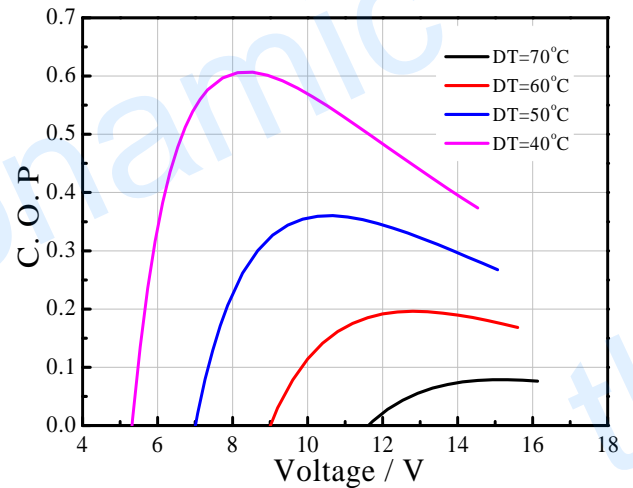
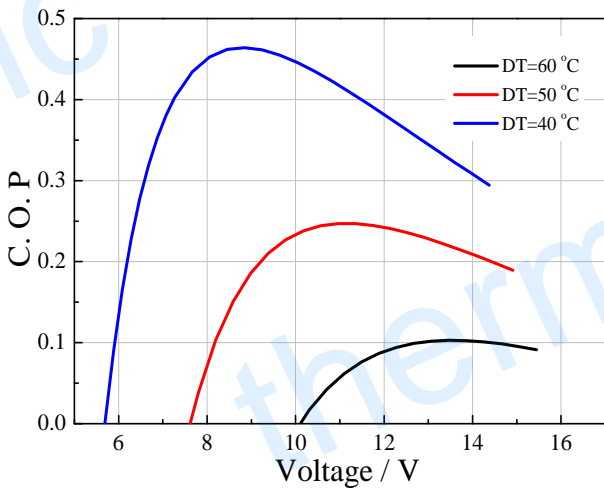
### Performance Curves at Th=27 °C



### Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of  $\Delta T$  ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of  $\Delta T$  ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power  $Q_c$ /Input power ( $V \times I$ ).

### Operation Cautions

- Cold side of the module stucked on the object being cooled
- Hot side of the module mounted on a heat radiator
- Operation or storage module below 100 °C
- Operation below  $I_{max}$  or  $V_{max}$
- Work under DC

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