

Specification of Thermoelectric Module

TEC1-12722

Description

The 127 couples, 40 mm × 40 mm size module is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 70 °C, designed for superior cooling and heating up to 100/200 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

Features

- High effective cooling and efficiency.
- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly, RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance
- Sustain million thermal cycles with 70 °C temperature change range

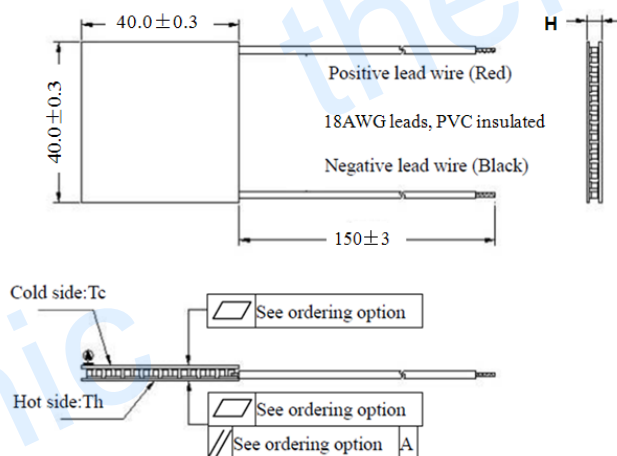
Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Temperature stabilizer
- Liquid cooling
- CPU cooler and scientific instrument
- Photonic and medical systems

Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N ₂
DT _{max} (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U _{max} (Voltage)	16	17.2	Voltage applied to the module at DT _{max}
I _{max} (amps)	18.5	18.5	DC current through the modules at DT _{max}
Q _{Cmax} (Watts)	185.3	202.5	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (ohms)	0.68	0.74	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

Geometric Characteristics Dimensions in millimeters



Ordering Option

Suffix	Thickness H (mm)	Flatness/Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:3.0 ± 0.1	0: 0.05/0.05	150 ± 3 / Specify
TF	1:3.0 ± 0.05	1: 0.025/0.025	150 ± 3 / Specify
TF	2:3.0 ± 0.025	2: 0.015/0.015	150 ± 3 / Specify

Eg. TF01: Thickness 3.0 ± 0.1 (mm) and Flatness 0.025/0.025 (mm)

Manufacturing Options

A. Solder:

1. T100 BiSn (T_{melt}=138° C)
2. T200: CuSn (T_{melt} = 227 ° C)

B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant
4. Customer specify sealing

other than above

C. Ceramics:

1. Alumina (Al₂O₃, white 96%)
2. Aluminum Nitride (AlN)

D. Ceramics Surface Options:

1. Blank ceramics (not metallized)
2. Metallized (Au plating)

Naming for the Module

TEC1-12722- X -X - X - X



TEC1-12722-T100 -NS -TF01 -AIO

T100: BiSn (T_{melt}=138°C)

NS: No sealing

AIO: Alumina (Al₂O₃, white 96%)

TF01: Thickness ±0.1(mm) and Flatness/Parallelism 0.025/0.025 (mm)

Creative technology with fine manufacturing processes provides you the reliable and quality products

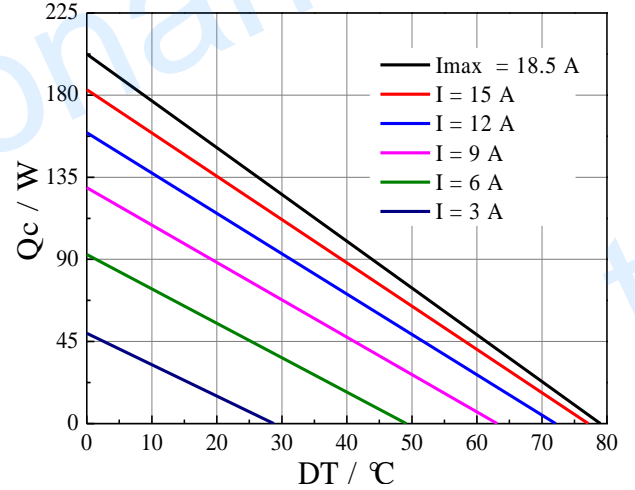
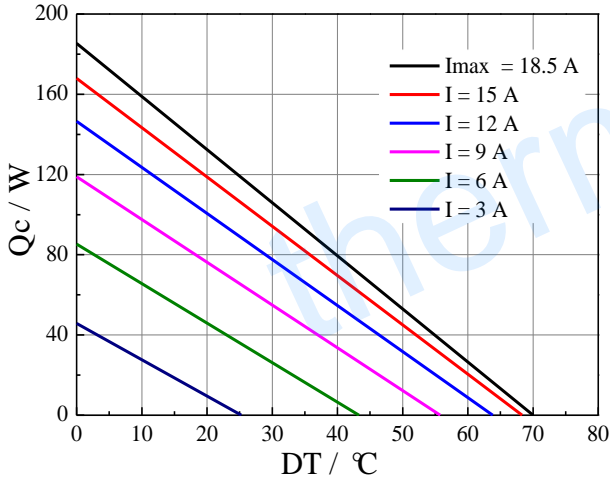
Tel: +86-791-88198288 Fax: +86-791-88198308 Email: sales@thermonamic.com.cn Web Site: www.thermonamic.com.cn

Specification of Thermoelectric Module

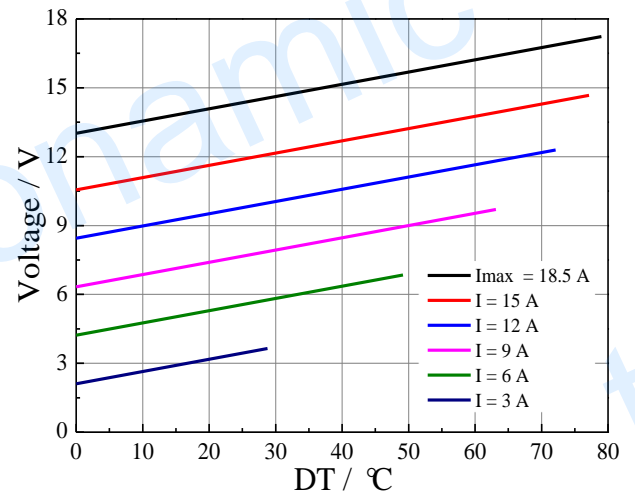
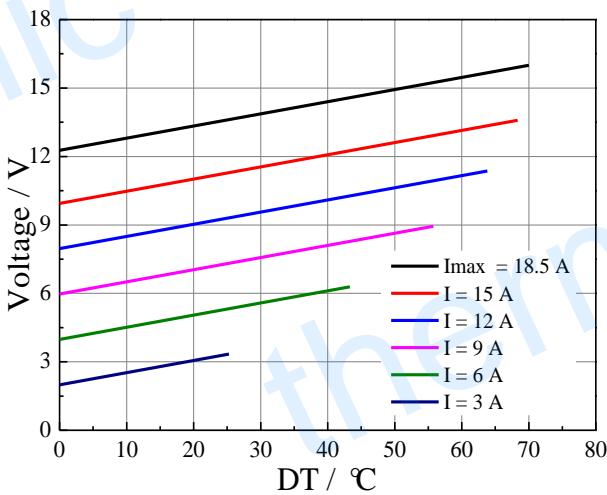
TEC1-12722

Performance Curves at Th=27 °C

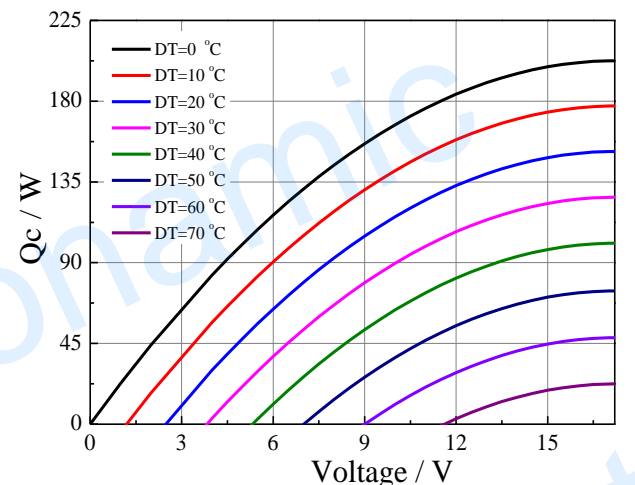
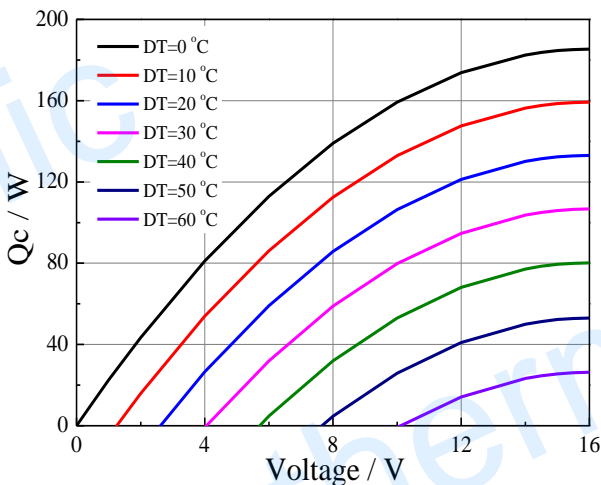
Performance Curves at Th=50 °C



Standard Performance Graph $Q_c = f(DT)$



Standard Performance Graph $V = f(\Delta T)$



Standard Performance Graph $Q_c = f(V)$

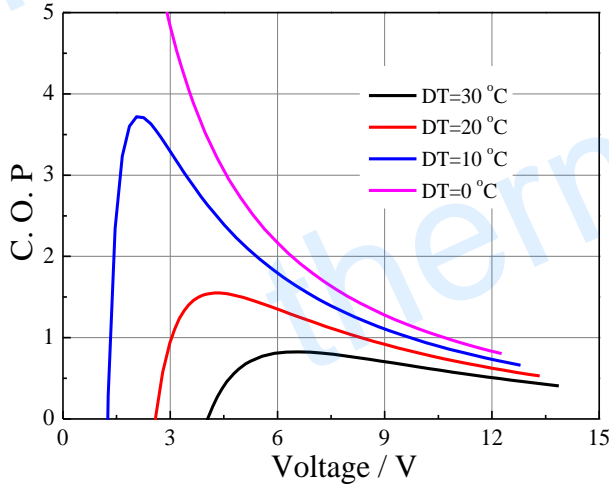
Creative technology with fine manufacturing processes provides you the reliable and quality products

Tel: +86-791-88198288 Fax: +86-791-88198308 Email: sales@thermonamic.com.cn Web Site: www.thermonamic.com.cn

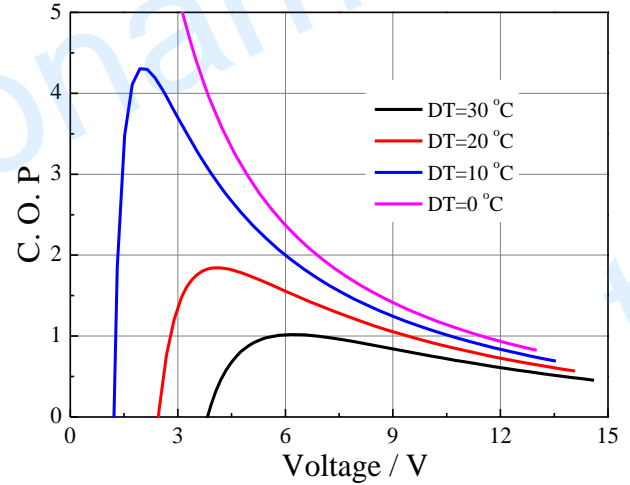
Specification of Thermoelectric Module

TEC1-12722

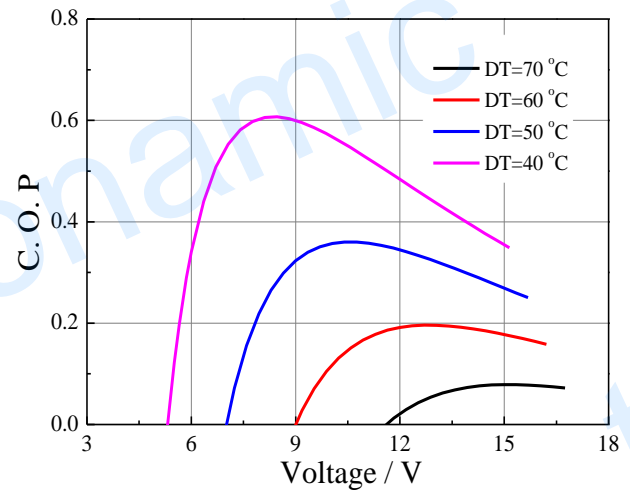
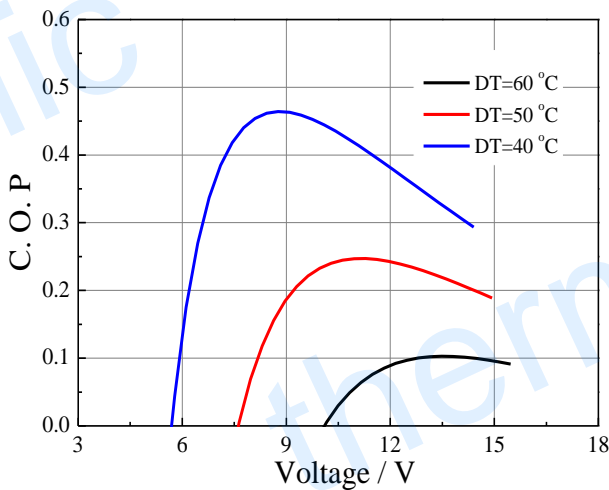
Performance Curves at Th=27 °C



Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of ΔT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of ΔT ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power Q_c /Input power ($V \times I$).

Operation Cautions

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below I_{max} or V_{max}
- Work under DC

Note: All specifications subject to change without notice.