

Specification of Thermoelectric Module

TEC1-12722S

Description

The 127 couples, 55 mm × 55 mm size module is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 70 °C, designed for superior cooling and heating up to 100/200 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

Features

- High effective cooling and efficiency.
- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly, RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance
- Sustain million thermal cycles with 70 °C temperature change range

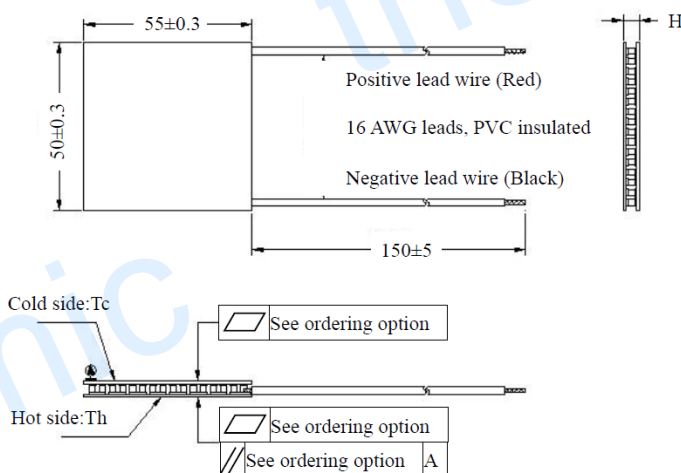
Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Temperature stabilizer
- Liquid cooling
- CPU cooler and scientific instrument
- Photonic and medical systems

Performance Specification Sheet

| | | | |
|----------------------------|-------|-------|---|
| Th (°C) | 27 | 50 | Hot side temperature at environment: dry air, N ₂ |
| DT _{max} (°C) | 70 | 79 | Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side |
| U _{max} (Voltage) | 16 | 17.2 | Voltage applied to the module at DT _{max} |
| I _{max} (amps) | 18.5 | 18.5 | DC current through the modules at DT _{max} |
| Q _{Cmax} (Watts) | 185.3 | 202.5 | Cooling capacity at cold side of the module under DT=0 °C |
| AC resistance (ohms) | 0.68 | 0.74 | The module resistance is tested under AC |
| Tolerance (%) | ± 10 | | For thermal and electricity parameters |

Geometric Characteristics Dimensions in millimeters



Ordering Option

| Suffix | Thickness H (mm) | Flatness/Parallelism (mm) | Lead wire length(mm) Standard/Optional length |
|---|------------------|---------------------------|---|
| TF | 0:3.3±0.1 | 0: 0.05/0.05 | 150 ± 5 / Specify |
| TF | 1:3.3±0.05 | 1: 0.025/0.025 | 150 ± 5 / Specify |
| Eg. TF00: Thickness 3.3 ± 0.1(mm) and Flatness 0.05/0.05 (mm) | | | |

Manufacturing Options

A. Solder:

1. T100: BiSn (T_{melt}=138° C)
2. T200: CuSn (T_{melt} = 227 ° C)

B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant
4. Customer specify sealing

other than above

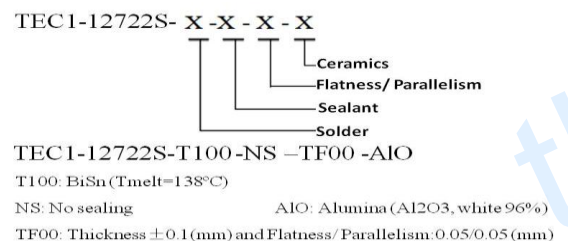
C. Ceramics:

1. Alumina (Al₂O₃, white 96%)
2. Aluminum Nitride (AlN)

D. Ceramics Surface Options:

1. Blank ceramics (not metallized)
2. Metallized (Au plating)

Naming for the Module



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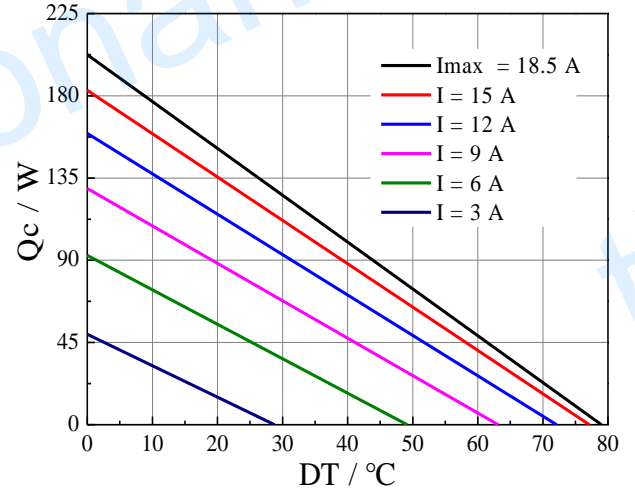
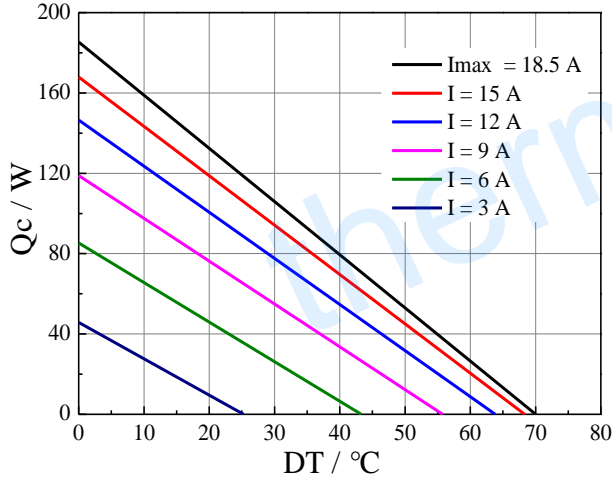
Tel: +86-791-88198288 Fax: +86-791-88198308 Email: sales@thermonamic.com.cn Web Site: www.thermonamic.com.cn

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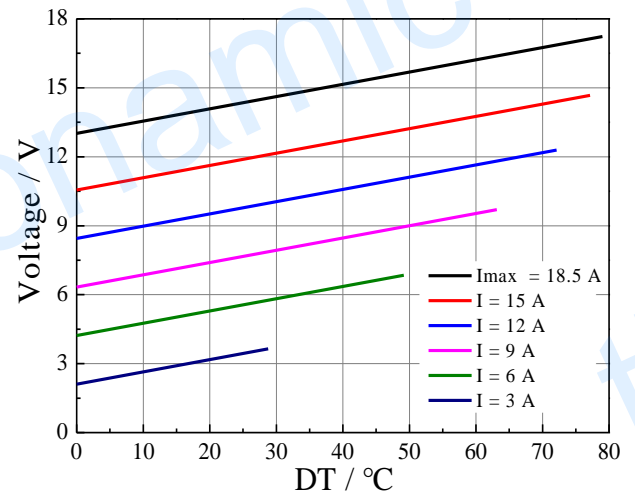
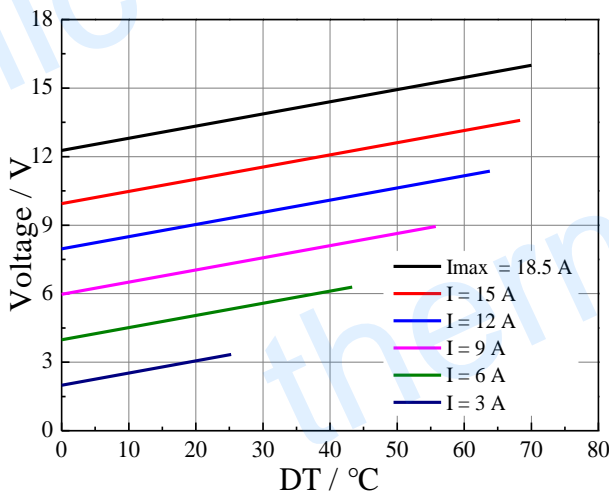
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Performance Curves at $T_h=27\text{ }^\circ\text{C}$

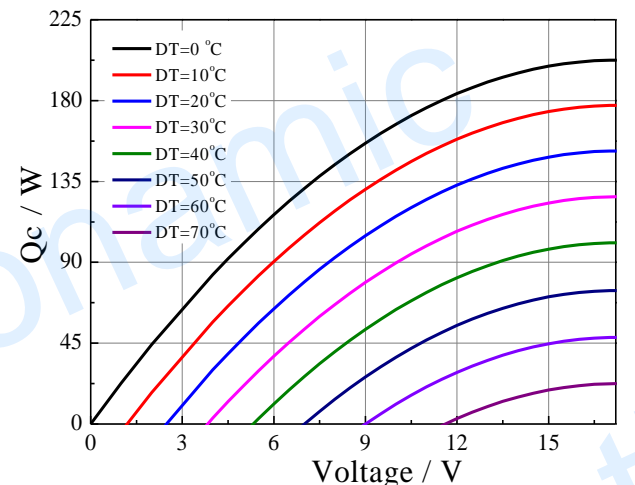
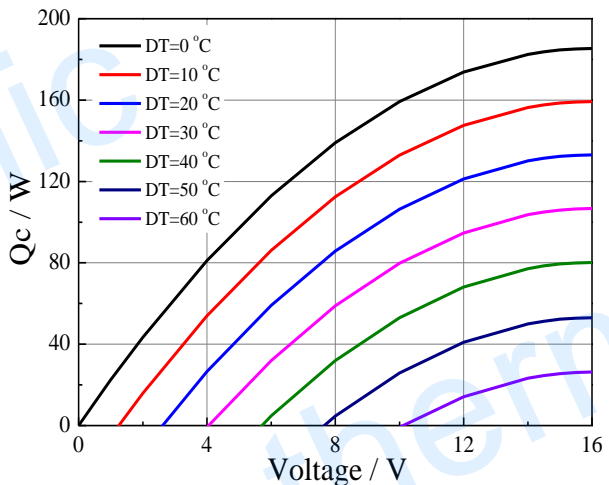
Performance Curves at $T_h=50\text{ }^\circ\text{C}$



Standard Performance Graph $Q_c = f(DT)$



Standard Performance Graph $V = f(DT)$



Standard Performance Graph $Q_c = f(V)$

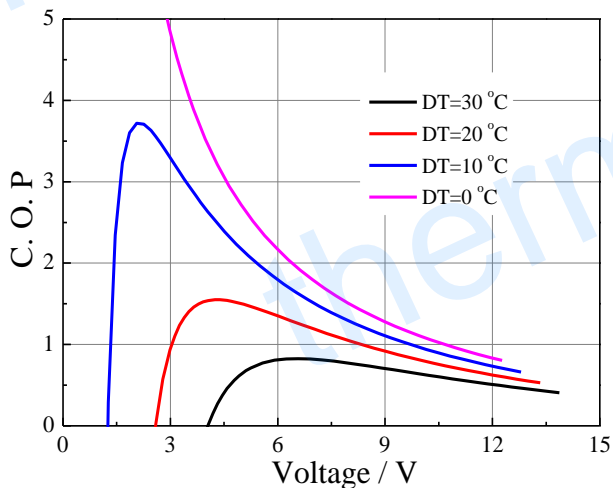
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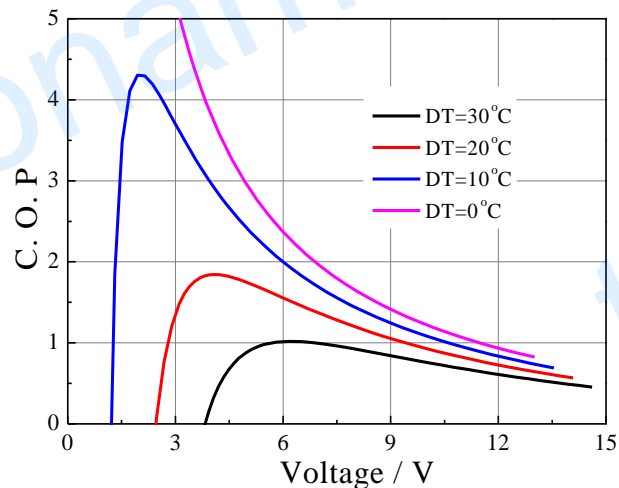
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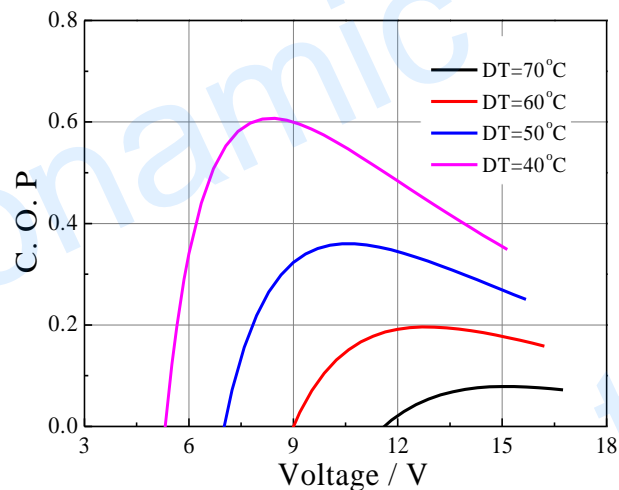
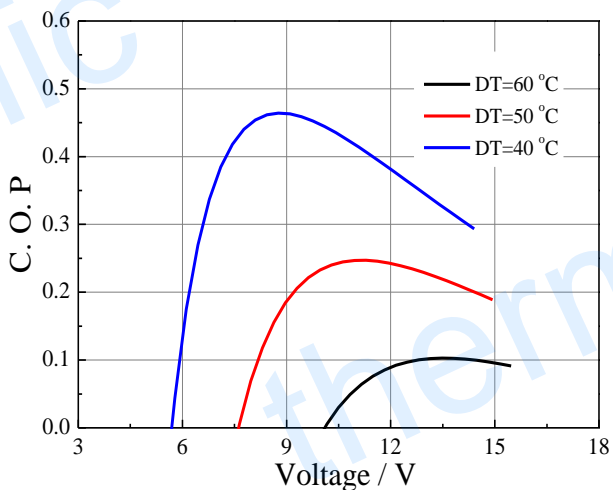
Performance Curves at Th=27 °C



Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power Q_c /Input power ($V \times I$).

Operation Cautions

- Cold side of the module stucked on the object being cooled
- Hot side of the module mounted on a heat radiator
- Operation below I_{max} or V_{max}
- Work under DC

Note: All specifications subject to change without notice.