

# Specification of Thermoelectric Module

**TEC3-71-31-17-09S**

## Description

The TEC3-71-31-17-09S is a multistage module designed for greater temperature differential cooling, good for cooling and heating up to 100 °C applications. It is a 71-31-17 couples module in size of 22mm×22mm (top)/44mm ×44mm (bottom). If higher operation or processing temperature is required, please specify, we can design and manufacture according to your special requirements.

## Features

- High Temperature Differential
- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

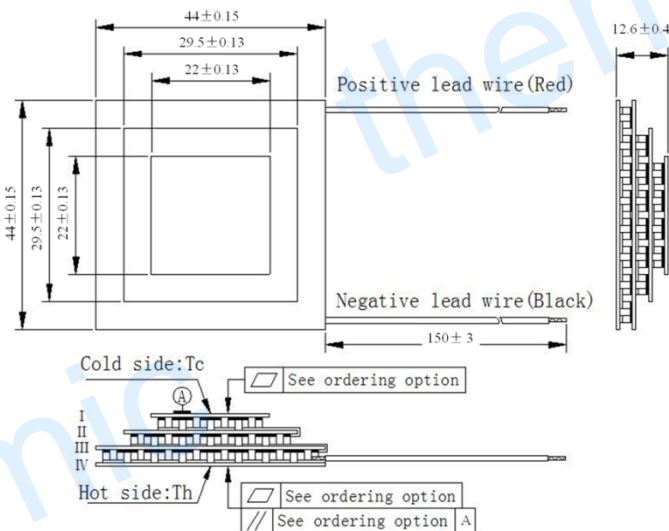
## Application

- Infrared (IR) Sensors
- CCD Sensor
- Gas Analyzers
- Calibration Equipment
- CPU cooler and scientific instrument
- Photonic and medical systems
- Guidance Systems

## Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> (°C)	100	112	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	8.2	9.2	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (Amps)	8.5	8.5	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	16.8	18.5	Cooling capacity at cold side of the module under DT=0°C
AC resistance (Ohms)	0.88	0.97	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

## Geometric Characteristics Dimensions in millimeters



## Manufacturing Options

### A. Solder:

1. T100: BiSn (Melting Point=138°C)
2. T200: CuSn (Melting Point= 227 °C)

### B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant
4. Customer specify sealing

### C. Ceramics:

1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)(AlO)
2. Beryllia (BeO)

### D. Ceramics Surface Options:

1. Blank ceramics (not metalized)
2. Metalized (Copper-Nickel plating)

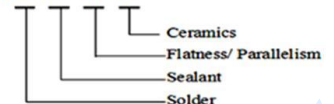
## Ordering Option

Suffix	Thickness (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0: 12.9 ± 0.3	0: 0.15/0.2	150±3/Specify
TF	1: 12.9± 0.15	1: 0.13/0.18	150±3/Specify

Eg. TF01: Thickness 12.9±0.3 (mm) and Flatness/ Parallelism 0.13/0.18 (mm)

## Naming for the Module

TEC3-71-31-17-09S- -X - X - X



TEC3-71-31-17-09S-T100-NS-TF01-AIO

T100: BiSn(T<sub>melt</sub>=138°C)

NS: No sealing

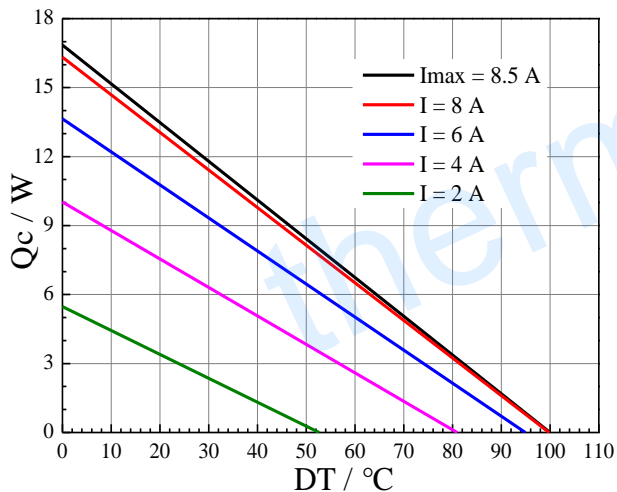
AIO: Alumina white 96%

TF01: Thickness ± 0.3 (mm) and Flatness/ Parallelism 0.13/0.18 (mm)

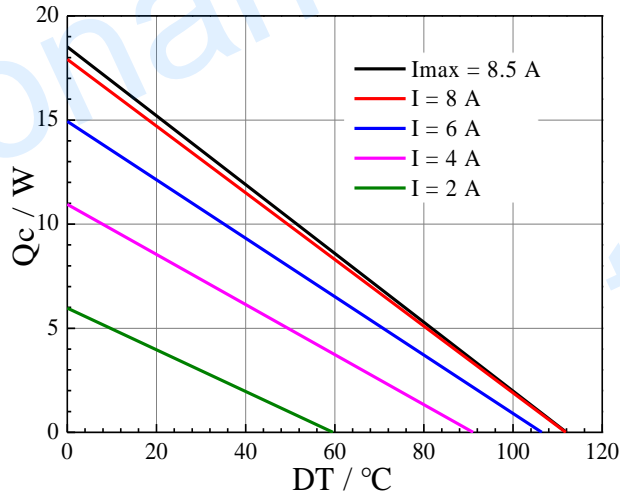
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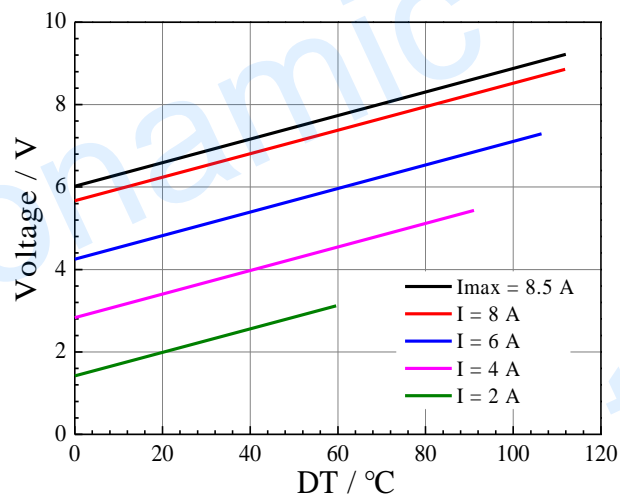
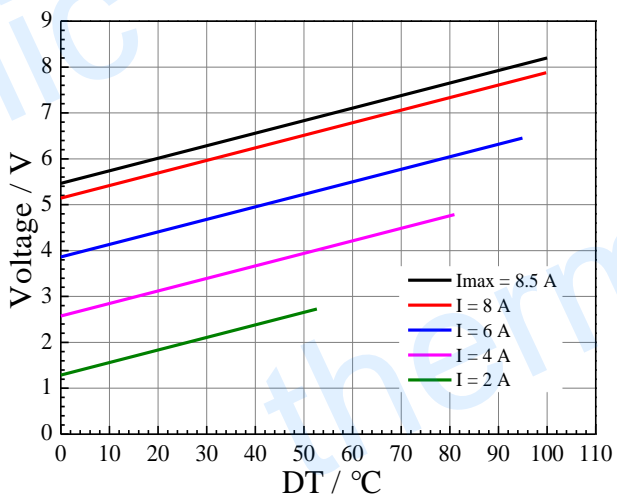
Performance Curves at  $T_h=27^\circ\text{C}$



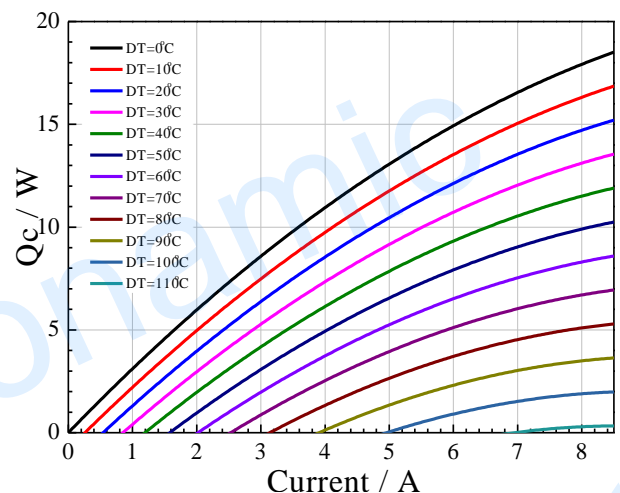
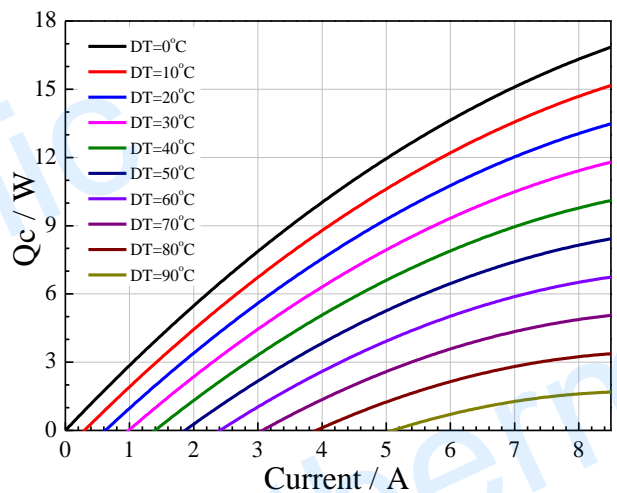
Performance Curves at  $T_h=50^\circ\text{C}$



Standard Performance Graph  $Q_c = f(DT)$



Standard Performance Graph  $V = f(DT)$

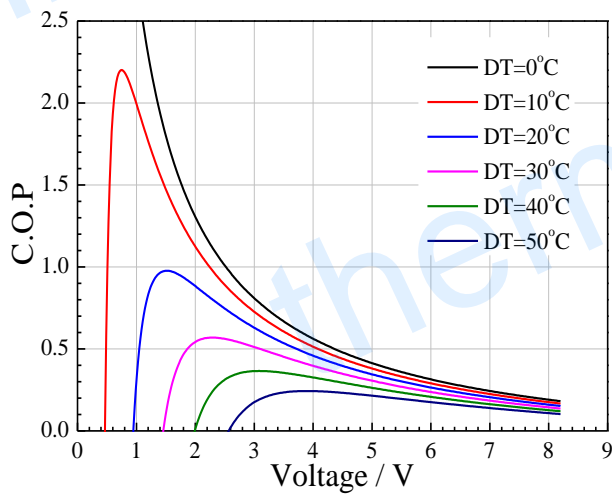


Standard Performance Graph  $Q_c = f(I)$

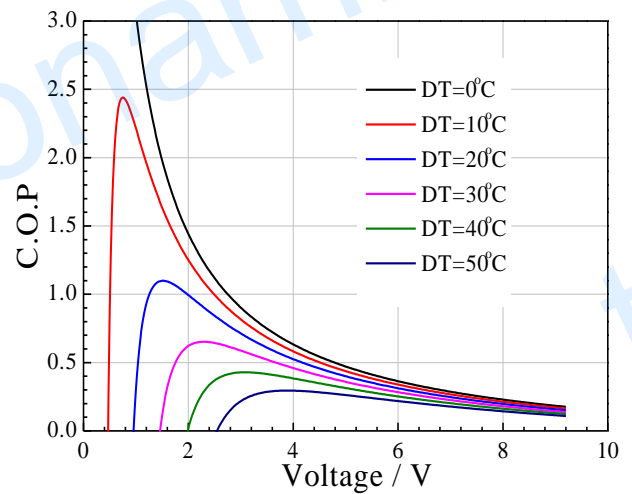
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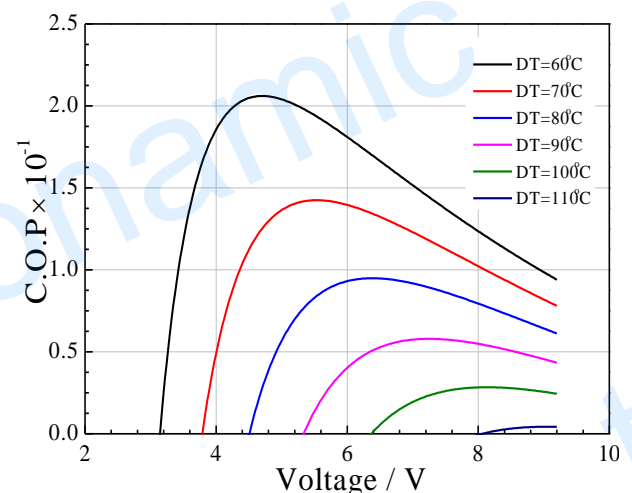
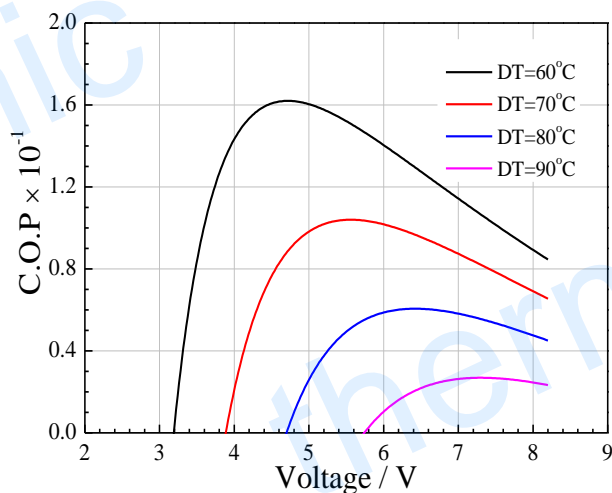
### Performance Curves at Th=27 °C



### Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of DT ranged from 0 to 50 °C



Standard Performance Graph COP = f(V) of DT ranged from 60 to 90/110 °C

**Remark:** The coefficient of performance (COP) is the cooling power  $Q_c$ /Input power ( $V \times I$ ).

### Operation Cautions

- Cold side of the module stuck on the object being cooled
- Hot side of the module mounted on a heat radiator
- Storage module below 100 °C
- Operation below  $I_{max}$  or  $V_{max}$
- Work under DC

**Note:** All specifications subject to change without notice.