

# Specification of Thermoelectric Module

## TEHC1-04904

### Description

The 49 couples, 25 mm × 25 mm size single module which is made of our high performance ingot to achieve superior cooling performance and 72° C or larger delta Tmax, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

### Features

- High effective cooling and efficiency
- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly, RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

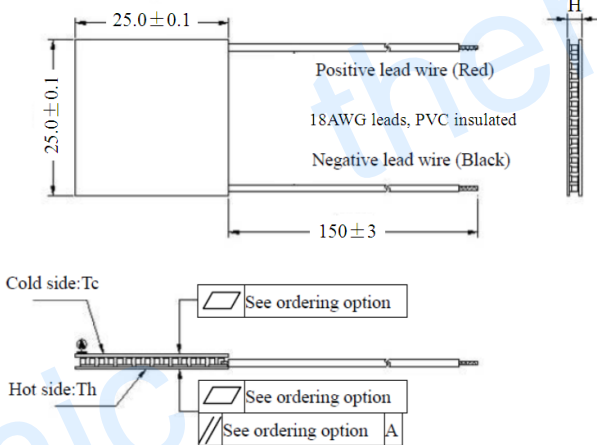
### Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Temperature stabilizer
- Liquid cooling
- CPU cooler and scientific instrument
- Photonic and medical systems

### Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N2
DTmax (°C)	72	81	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
Umax (Voltage)	6.4	6.9	Voltage applied to the module at DTmax
Imax (Amps)	4.6	4.6	DC current through the modules at DTmax
QCmax (Watts)	18.7	20.5	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (Ohms)	1.07	1.15	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

### Geometric Characteristics Dimensions in millimeters



### Manufacturing Options

#### A. Solder:

1. T100: BiSn (Melting Point=138°C)
2. T200: CuSn (Melting Point= 227 °C)

#### B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant
4. Customer specify sealing

#### C. Ceramics:

1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)(AlO)
2. Aluminum Nitride (AlN)

#### D. Ceramics Surface Options:

1. Blank ceramics (not metalized)
2. Metalized (Copper-Nickel plating)

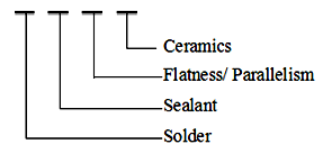
### Ordering Option

Suffix	Thickness H / (mm)	Flatness/ Parallelism (mm)	Lead wire length (mm) Standard/Optional length
TF	0:4.0±0.10	0:0.05/0.05	150±3/Specify
TF	1:4.0±0.05	1:0.025/0.025	150±3/Specify
TF	2:4.0±0.025	2:0.015/0.015	150±3/Specify

Eg. TF01: Thickness 4.0±0.10(mm) and Flatness 0.025/0.025(mm)

### Naming for the Module

TEHC1-04904- X-X-X-X



TEHC1-04904-T100-NS-TF01-AIO

T100: BiSn(T<sub>melt</sub>=138°C)

NS: No sealing

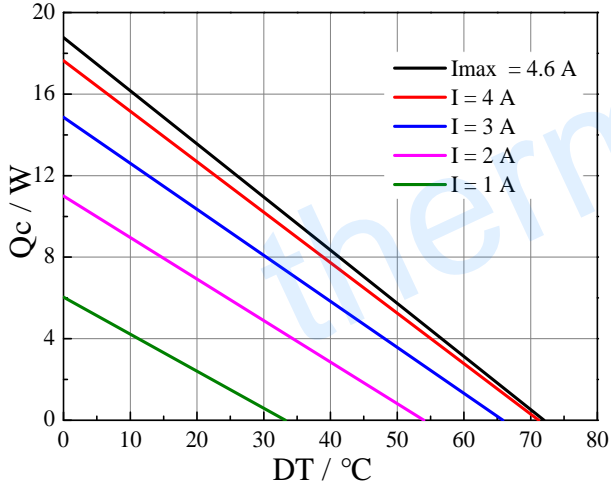
AIO: Alumina white 96%

TF01: Thickness ±0.1 (mm) and Flatness/Parallelism 0.025/0.025(mm)

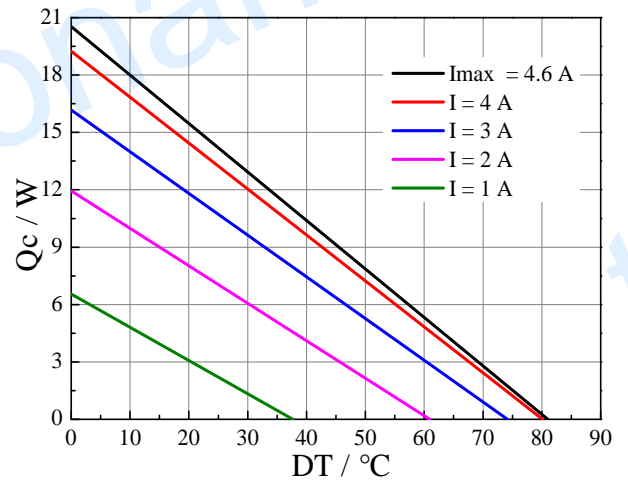
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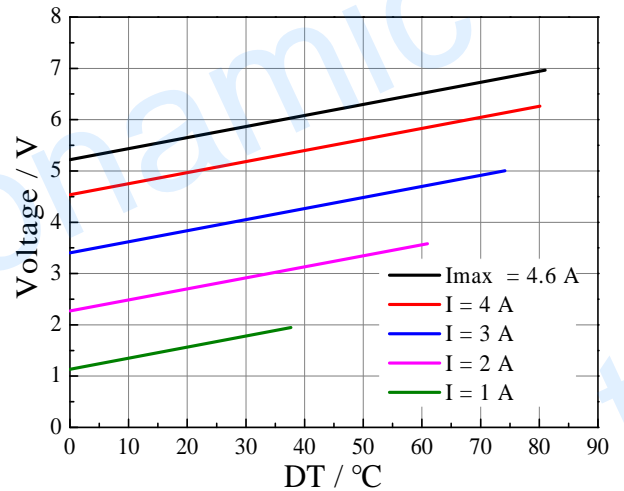
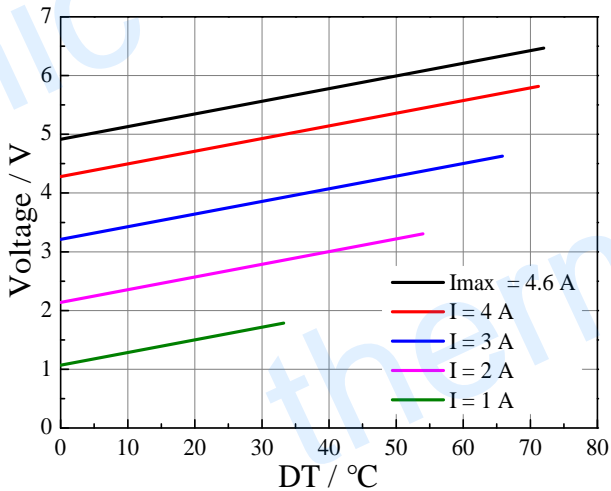
Performance Curves at Th=27 °C



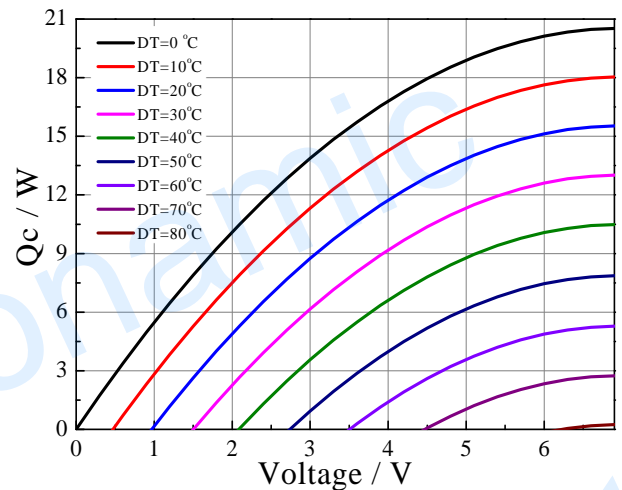
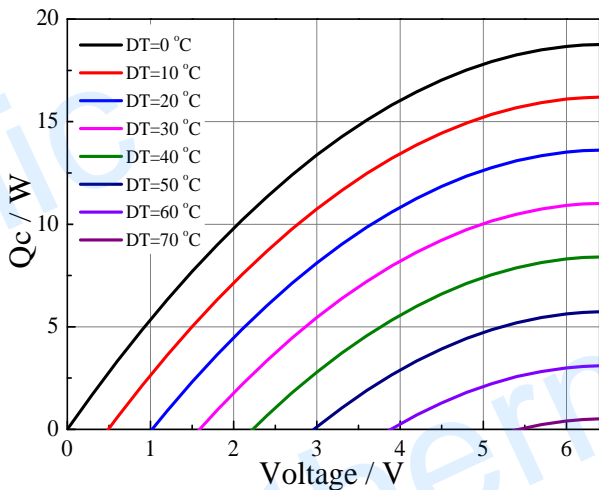
Performance Curves at Th=50 °C



Standard Performance Graph  $Q_c = f(DT)$



Standard Performance Graph  $V = f(DT)$

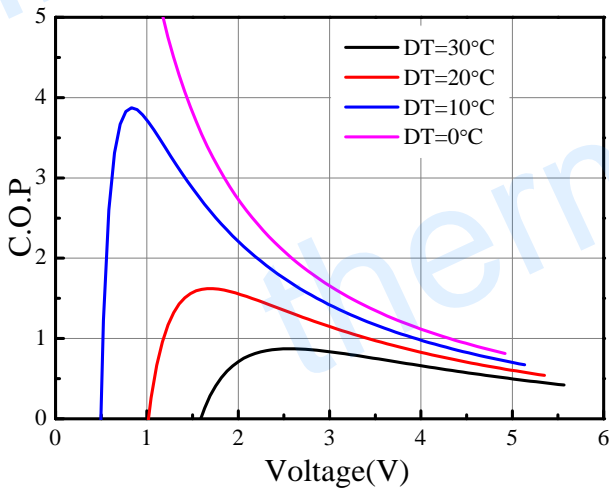


Standard Performance Graph  $Q_c = f(V)$

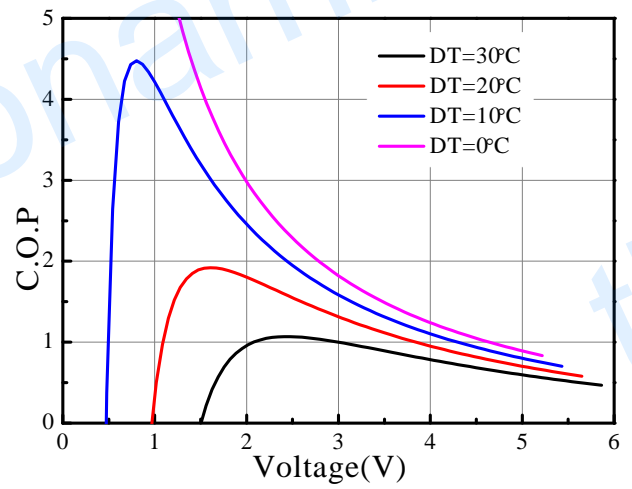
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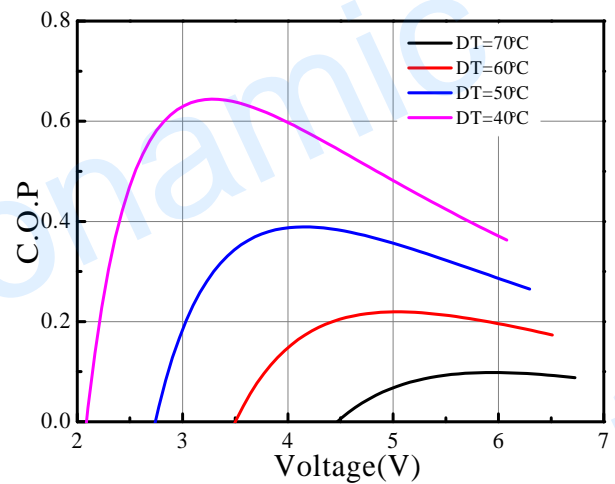
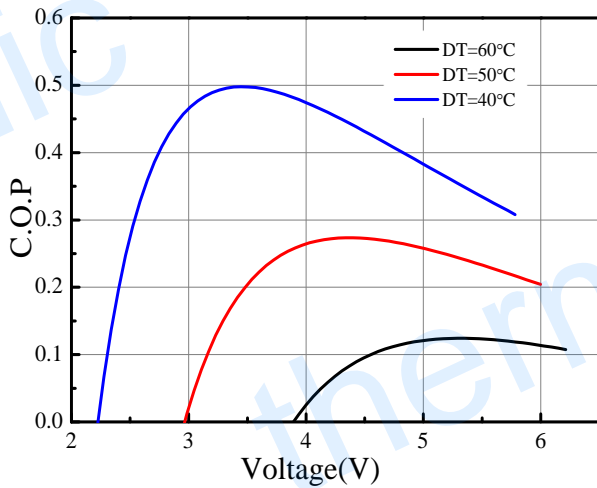
### Performance Curves at Th=27 °C



### Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power  $Q_c$ /Input power ( $V \times I$ ).

### Operation Cautions

- Cold side of the module stucked on the object being cooled
- Hot side of the module mounted on a heat radiator
- Operation below  $I_{max}$  or  $V_{max}$
- Work under DC