Specification of Thermoelectric Module

TES1-06325

Description

The 63 couples, 30mmx15mm size module is a single stage module which is made of our high performance ingot to achieve superior cooling performance and 70℃ or larger delta Tmax, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

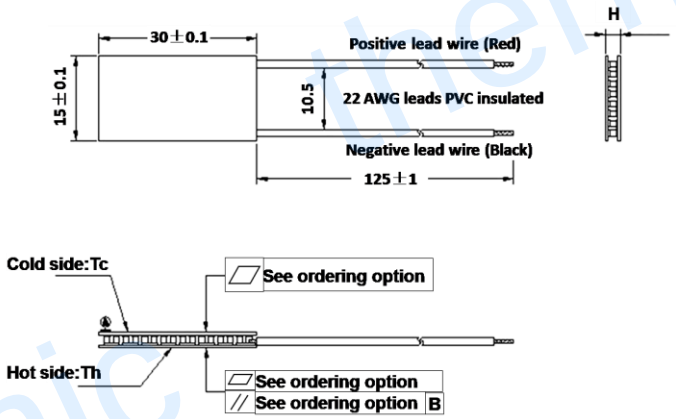
Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

Peformance Specification Sheet

Th (℃)	27	50	Hot side temperature at environment: dry air, N_2
DT_{max} (℃)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U_{max} (Voltage)	8.0	8.4	Voltage applied to the module at DT_{max}
I_{max} (Amps)	2.8	2.8	DC current through the modules at DT_{max}
Q_{Cmax} (Watts)	13.8	15.3	Cooling capacity at cold side of the module under DT=0 ℃
AC resistance (Ohms)	2.15	2.31	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

Geometric Characteristics Dimensions in millimeters



Manufacturing Options

A. Solder:

1. T100: BiSn (Tmelt=138℃)
2. T200: CuSn (Tmelt = 227 °C)

B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant
4. Customer specify sealing

C. Ceramics:

1. Alumina (Al_2O_3, white 96%)
2. Aluminum Nitride (AlN)

D. Ceramics Surface Options:

1. Blank ceramics (not metallized)
2. Metallized (Au plating)

Ordering Option

Suffix	Thickness H (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:4.0± 0.1	0: 0.1/0.13	125±1/Specify
TF	1:4.0 ± 0.05	1: 0.08/0.1	125±1/Specify
TF	2:4.0 ± 0.025	2: 0.05/0.08	125±1/Specify

Eg. TF01: Thickness 4.0± 0.1 (mm) and Flatness 0.08/0.1 (mm)

Naming for the Module

TES1- 06325- X -X - X - X

- Ceramics
- Flatness/ Parallelism
- Sealant
- Solder

TES1- 06325–T100 -NS –TF01 -AlO

T100: BiSn (Tmelt=138°C)

NS: No sealing

AlO: Alumina, white 96%

TF01: Thickness ± 0.1 (mm) and Flatness/ Parallelism 0.08/0.1 (mm)

Tel: +86-791-88198288 Fax: +86-791-88198308 Email: sales@thermonamic.com.cn Web Site: www.thermonamic.com.cn

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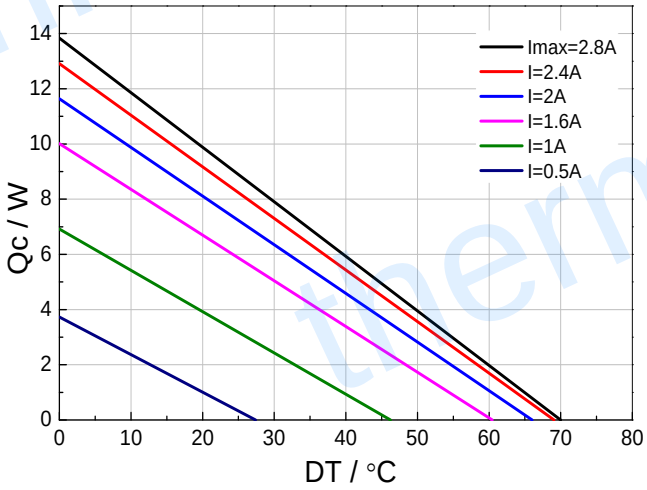
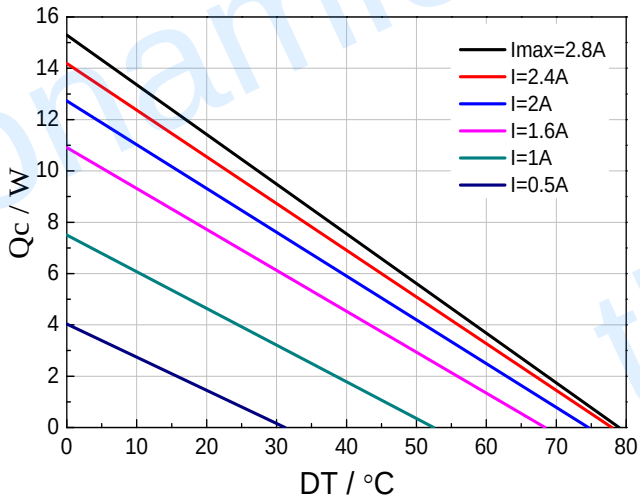
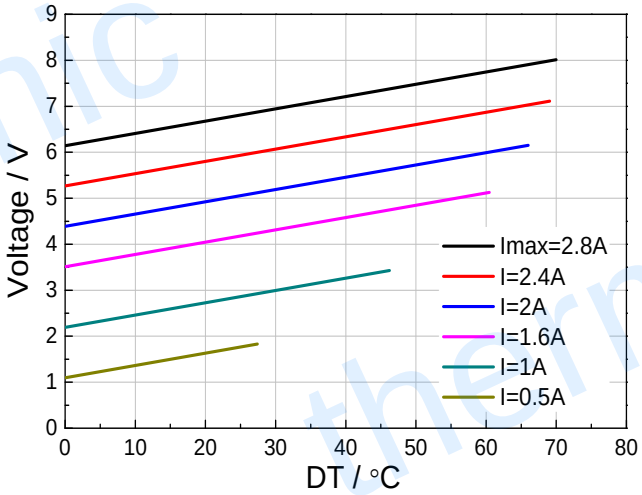
Performance Curves at Th=27 ℃

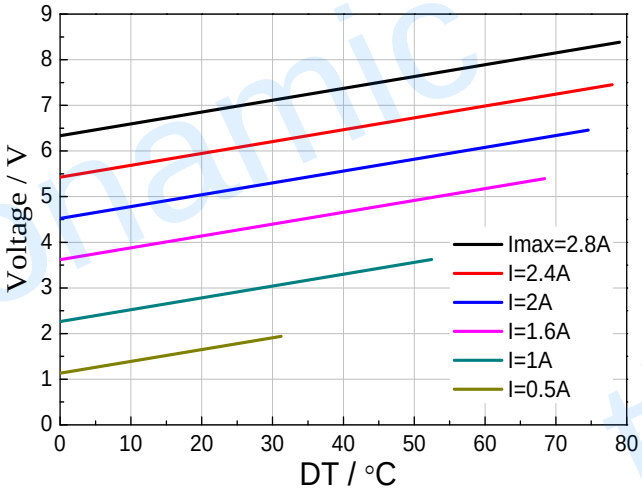


Performance Curves at Th=50 ℃

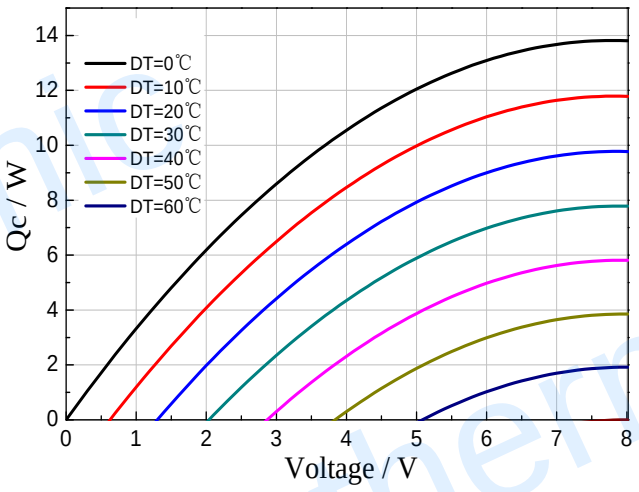


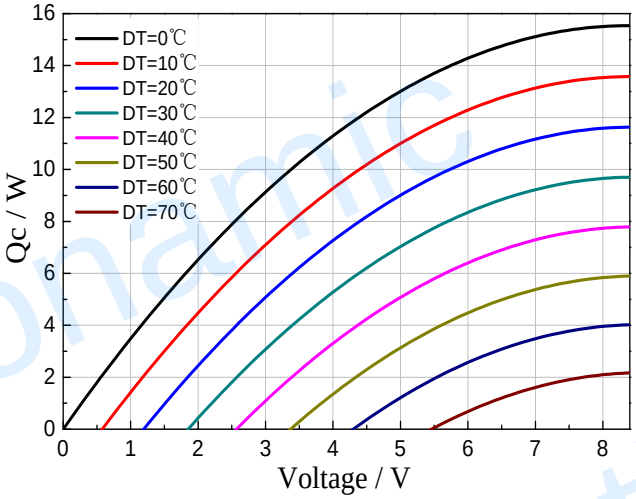
Standard Performance Graph Qc= f(DT)





Standard Performance Graph V= f(DT)





Standard Performance Graph Qc= f(V)

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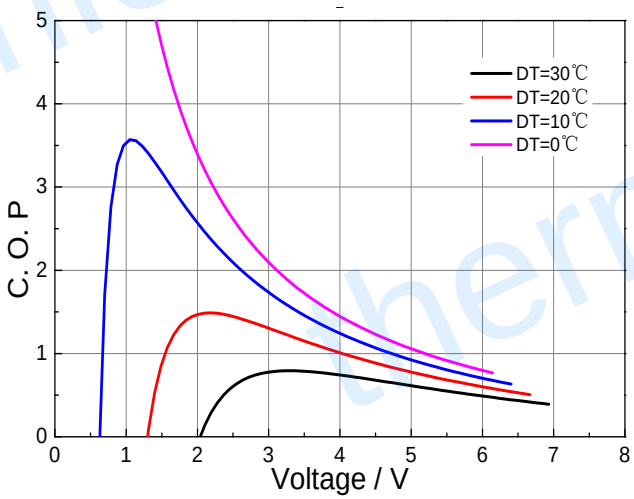
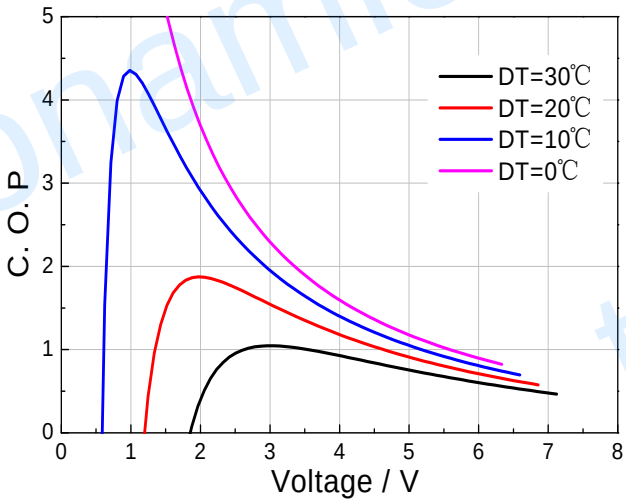
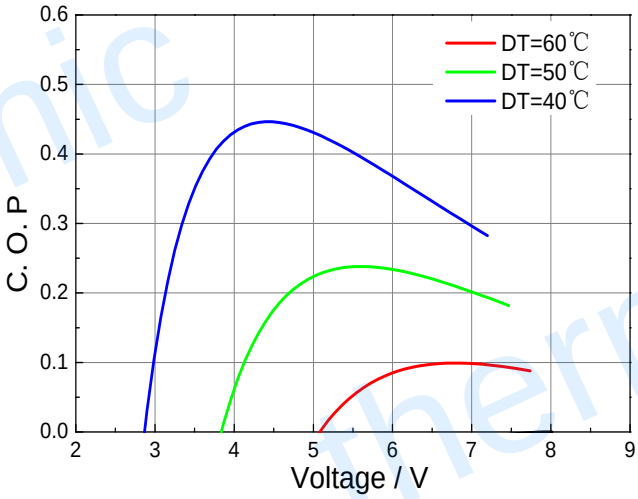
Performance Curves at Th=27 ℃

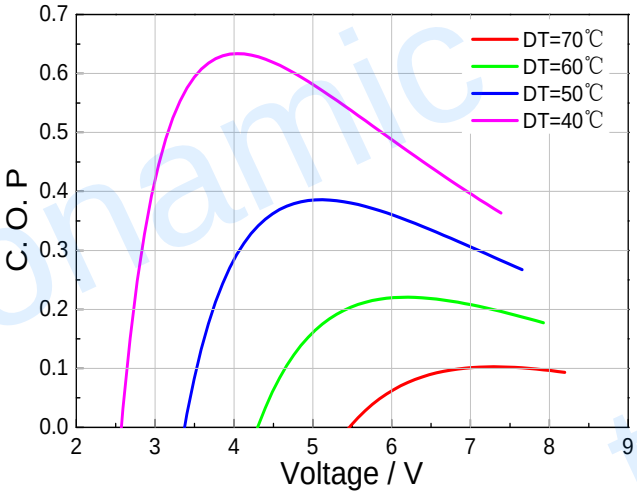


Performance Curves at Th=50 ℃



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 ˚C





Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 ˚C

Remark: The coefficient of performance (COP) is the cooling power Qc/Input power (V × I).

Operation Caution

- Cold side of the module sticked on the object being cooled
- Hot side of the module mounted on a heat radiator
- Operation below I_{max} or V_{max}
- Work under DC

Note: All specifications subject to change without notice.