

# Specification of Thermoelectric Module

## TES2-127-127-30

### Description

The TES2-127-127-30 is a multistage module designed for greater temperature differential cooling, good for cooling and heating up to 100 °C applications. It is a 127-127 couples module in size of 30 mm × 30 mm (top)/30 mm × 30 mm (bottom). If higher operation or processing temperature is required, please specify, we can design and manufacture according to your special requirements.

### Features

- High Temperature Differential
- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

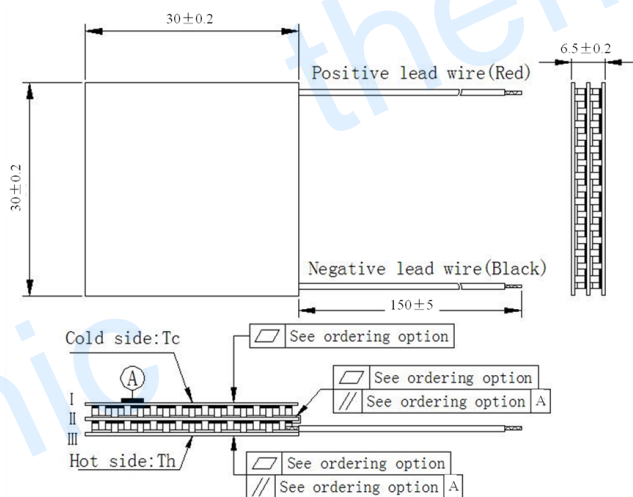
### Application

- Infrared (IR) Sensors
- CCD Sensor
- Gas Analyzers
- Calibration Equipment
- CPU cooler and scientific instrument
- Photonic and medical systems
- Guidance Systems

### Performance Specification Sheet

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> (°C)	93	104	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	14.6	16.4	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (amps)	3.6	3.6	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	15.3	16.8	Cooling capacity at cold side of the module under DT=0°C
AC resistance (Ohms)	3.8	4.15	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

### Geometric Characteristics Dimensions in millimeters



### Manufacturing Options

#### A. Solder:

1. T100: BiSn (Melting Point=138°C)
2. T200: CuSn (Melting Point= 227 °C)

#### B. Sealant:

1. NS: No sealing (Standard)
2. SS: Silicone sealant
3. EPS: Epoxy sealant
4. Customer specify sealing

#### C. Ceramics:

1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)(AlO)
2. Aluminum Nitride (AlN)

#### D. Ceramics Surface Options:

1. Blank ceramics (not metalized)
2. Metalized (Copper-Nickel plating)

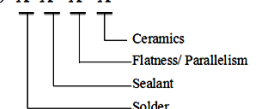
### Ordering Option

Suffix	Thickness (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:6.5±0.2	0: Face II 0.10/0.10, Face III 0.05/0.05	150±5/Specify
TF	1:6.5±0.1	1: Face II 0.05/0.05, Face III 0.025/0.025	150±5/Specify

TF01: Thickness 6.5±0.2(mm) and Face II 0.05/0.05, Face III 0.025/0.025

### Naming for the Module

TES2-127-127-30- X -X - X - X



TES2-127-127-30-T100-NS-TF01 -AIO

T100: BiSn(Tmelt=138°C)

NS: No sealing

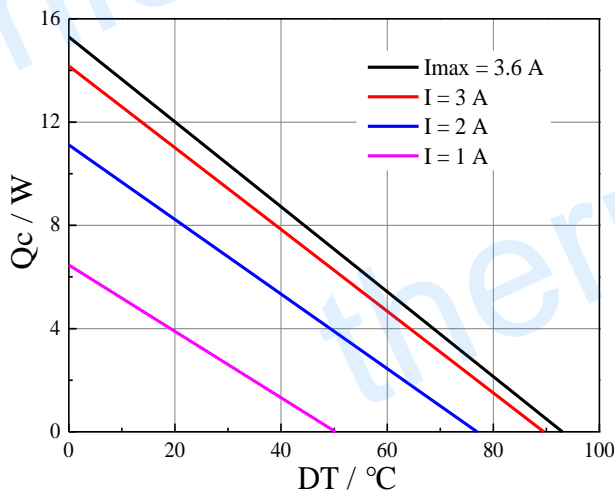
AIO: Alumina white 96%

TF01: Thickness ± 0.2(mm) and Face II 0.05/0.05, Face III 0.025/0.025

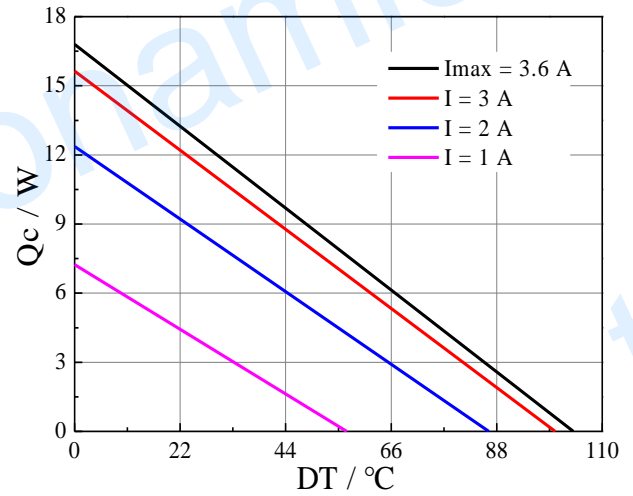
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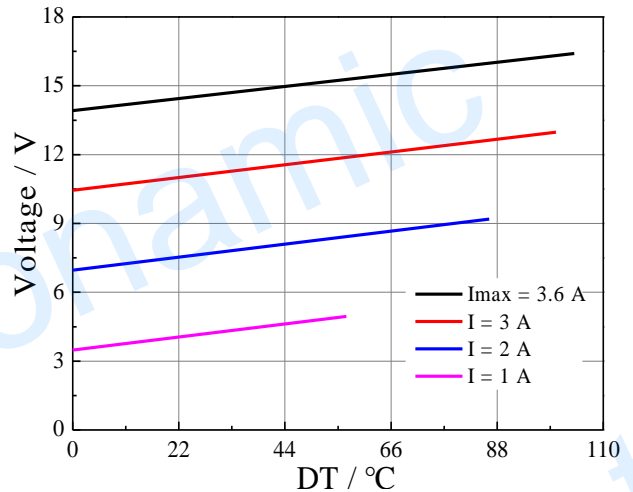
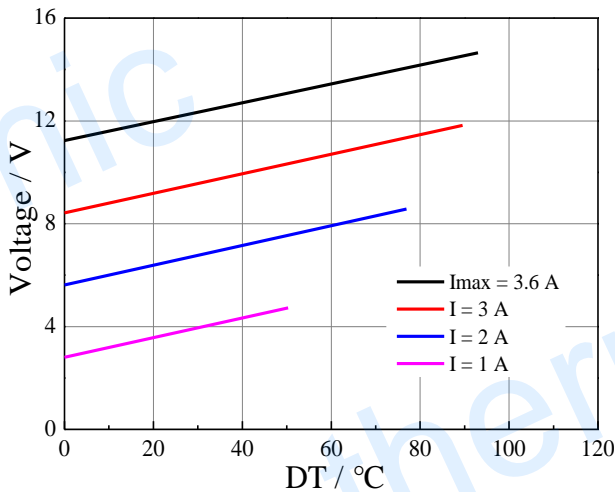
## Performance Curves at Th=27 °C



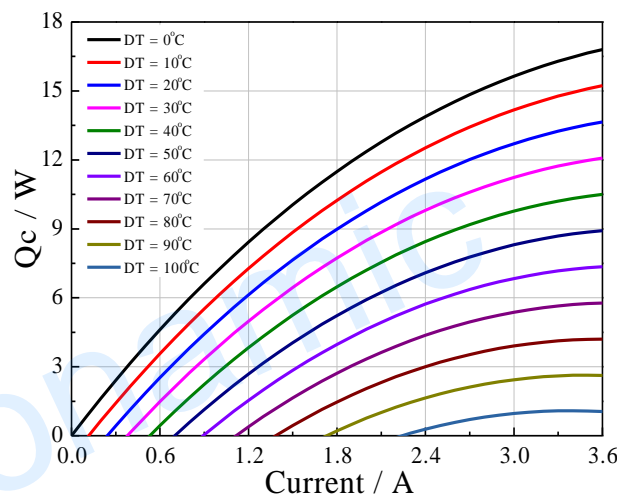
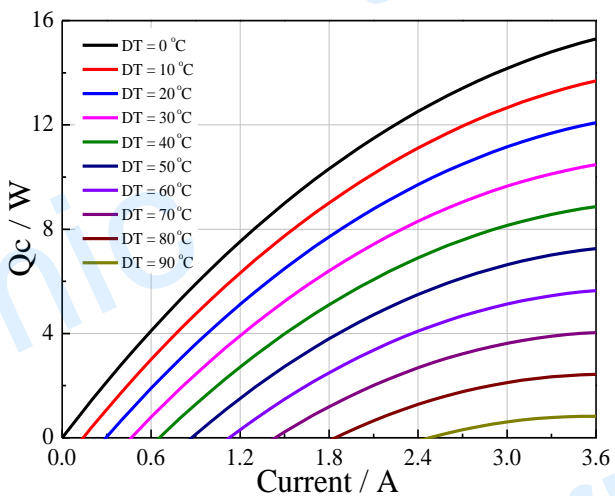
## Performance Curves at Th=50 °C



Standard Performance Graph  $Q_c = f(DT)$



Standard Performance Graph  $V = f(DT)$



Standard Performance Graph  $Q_c = f(I)$

## Operation Cautions

- Cold side of the module stuck on the object being cooled
- Hot side of the module mounted on a heat radiator
- Operation below  $I_{max}$  or  $V_{max}$
- Work under DC